LET	ALTERATION	DATE	BY
A	REMOVED [illegible]	[illegible]	[illegible]
B	REPLACED RIVETS WITH SCREWS	[illegible]	[illegible]
	IN 28A4053-10		
C	ADDED -11 & -11R	[illegible]	[illegible]
D	ADDED -15 ASSEM FOR PBY-5	[illegible]	[illegible]
E	ADDED 26 7/8 DIMS TO -9	[illegible]	[illegible]
F	-0 ASSY. WAS -15 FOR PBY-5 & REMOVED NOTE "PBY-4 ONLY"	[illegible]	[illegible]
G	-5 WAS -5L & -12 WAS -5R	[illegible]	[illegible]

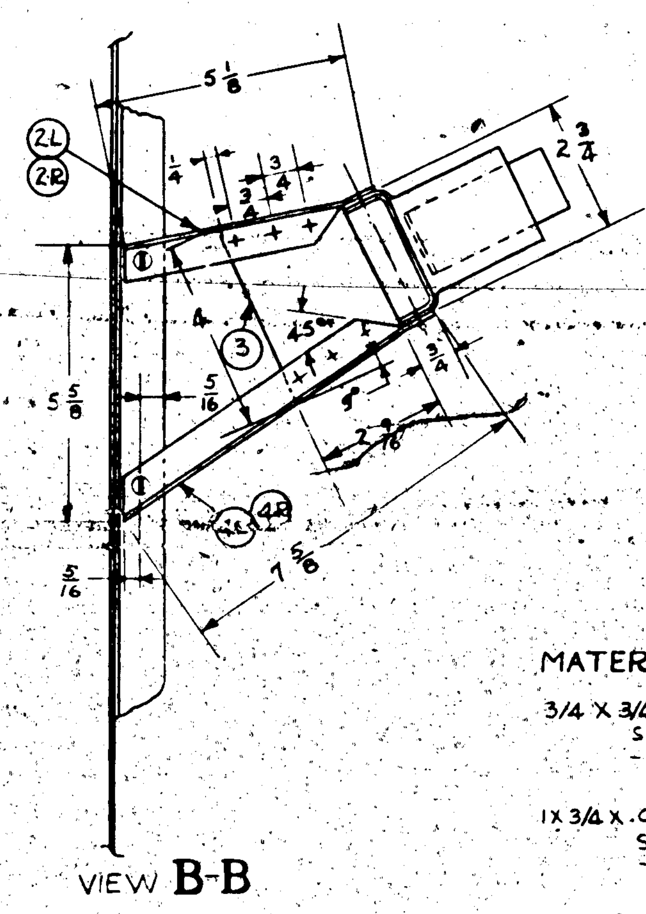
E.O. 19963
E.O. 19427
EO 20619

AN442-D6
AN442-D4
AN520-10-7 SCREW
AC365-1032 NUT
Q 7102-D10 2 REQ. PER SCREW
(G) (5) (12) K5401
AN520-10-8 SCREW

SECTION D—D

33 3/8

(C) (11) (11R)
(6)*
PBY-4 ONLY (REF)
AN442-D4 SPACING 1 1/4 APPROX. PICK UP RIVETS ON SKIN SPLICE
(9)
AN442-D6
26 7/8 (E)
A
B
C
D
D
28F3025-3 ASSEM (A)
(G) AN520-10-7 AC365-1032 4 PLACES
(8L) (8R) (F)
10 3/16 APPROX.
120°
(7) IDENTICAL WITH -6 EXCEPT ANGLE OF BEND
AN442-D4



VIEW B-B

MATERIAL—

3/4 X 3/4 X 1/16 PLAIN ANGLE AL. ALLOY (24 ST)
SPEC. 46A9 COND. T DIE# K-5401 -2, -2R, -4L, -4R, -5L, -5R

1 X 3/4 X .070 PLAIN ANGLE AL. ALLOY (24 ST)
SPEC. 46A9 COND. T DIE #1288
-8L, -8R, -9, -11, -11R

.064 SHEET AL. ALLOY (24 ST)
SPEC. 47A10 COND. T
-3, -6, -7

FINISH ALL PARTS Z-P-AL

28A4053-10
AN442D4
28A4053-13R L.H. SIDE
28A4053-13L R.H. SIDE
28A4053-14R L.H. SIDE
28A4053-14L R.H. SIDE

VIEW A-A

VIEW C-C

BULKHEAD #6 (REF)
VIEW LOOKING FORWARD

SYMM. ABOUT ℄
EXCEPT AS NOTED

* PLANES #1241-1243
(29-31)
S.O.# 930-37
CONTRACT CHANGE "U"

PART NO.	REQ
AN442-D6	
AN442-D4	
Q 7102-D10	24
AC365-1032	20
AN520-10-8	2
AN520-10-7	18
28A4053-10	4
28A4053-13R	1
-13L	1
28A4053-14R	1
28A4053-14L	1
28F3025-3	2
28A4034-7	2
28A4054-11R	
28A4054-11L	
28A4054-9	2
-8R	1
-8L	1
-6	2
-13	1
-5	1
-4R	1
-4L	1
-3	2
-2R	1
28A4054-2L	1

D.N.	MODEL	NEXT ASSY.	REQ
-0	PBY-5	28A4004	1
-[illegible]	PBY-4	28A4004	1

REQUIREMENTS PER AIRPLANE — PARTS LIST PER ASSY. -0

REPLACED — APPROVED [illegible] DATE 4-14-39
REPLACED BY — CALC. WT. — ACT. WT.
SCALE 6" = 1'-0"

H 38

AC
NAVY
MATERIAL: NOTED — SPEC.: NOTED — HEAT TREAT: NONE — FINISH: AL
DATE 3-[illegible]

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

INSTALL-ARM-AMM RACKS-BULKH'D #6

J 28A4054